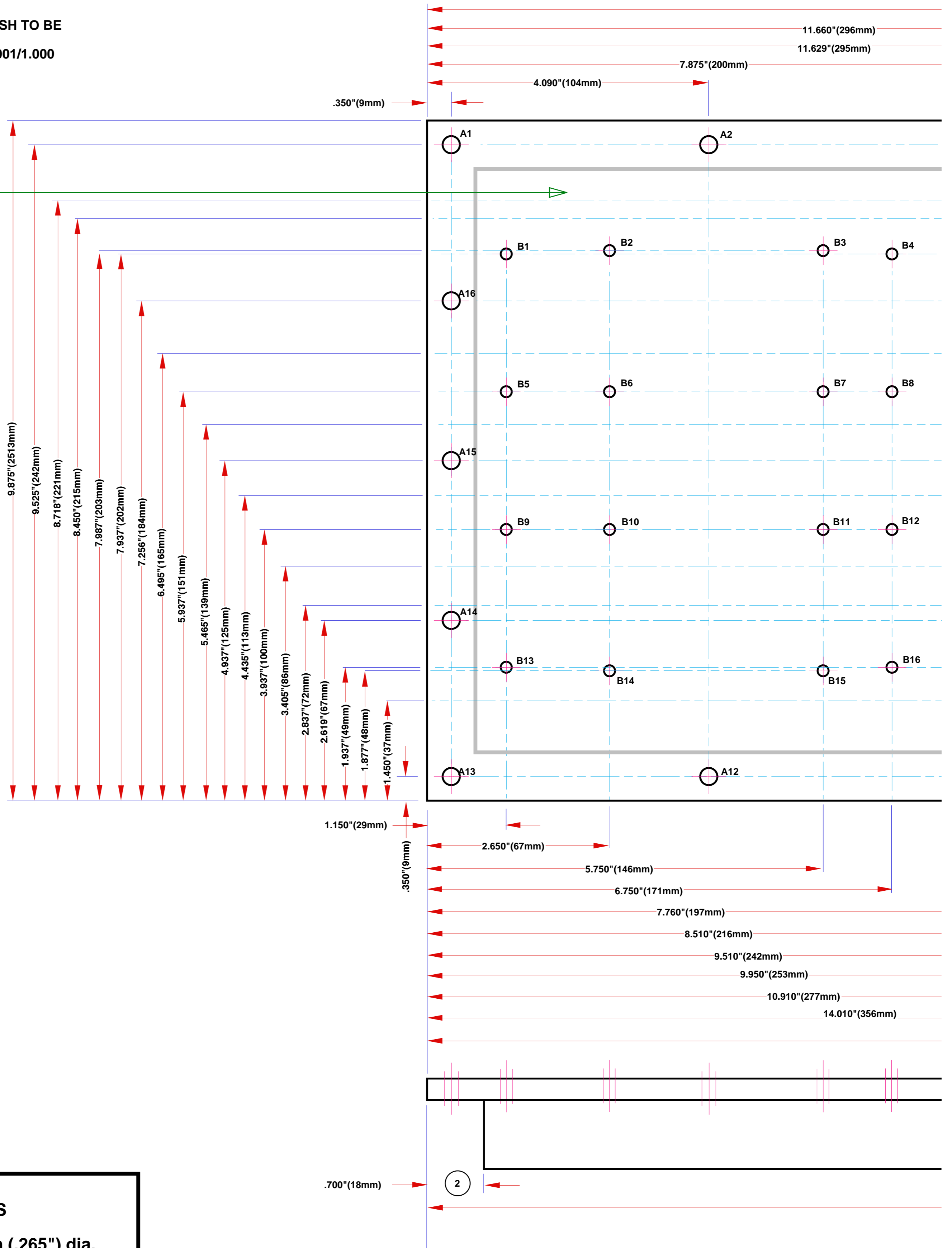


GRIND ENTIRE TOP SURFACE FINISH TO BE
60 MICROINCHES OR BETTER.
FLATNESS TO BE BETTER THAN .001/1.000



HOLE SIZES

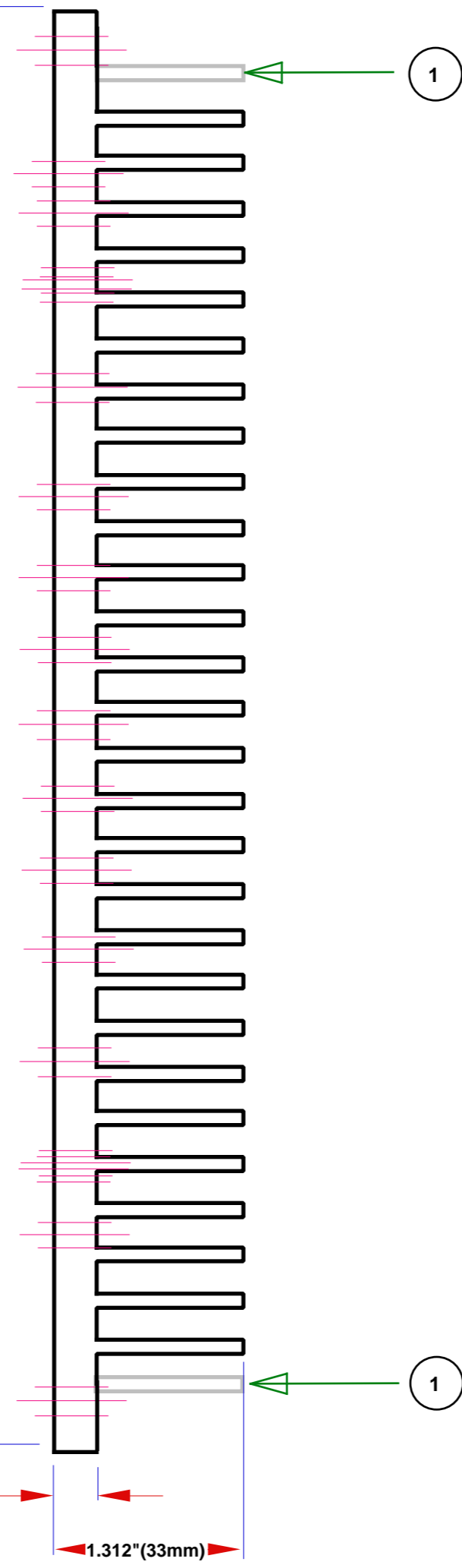
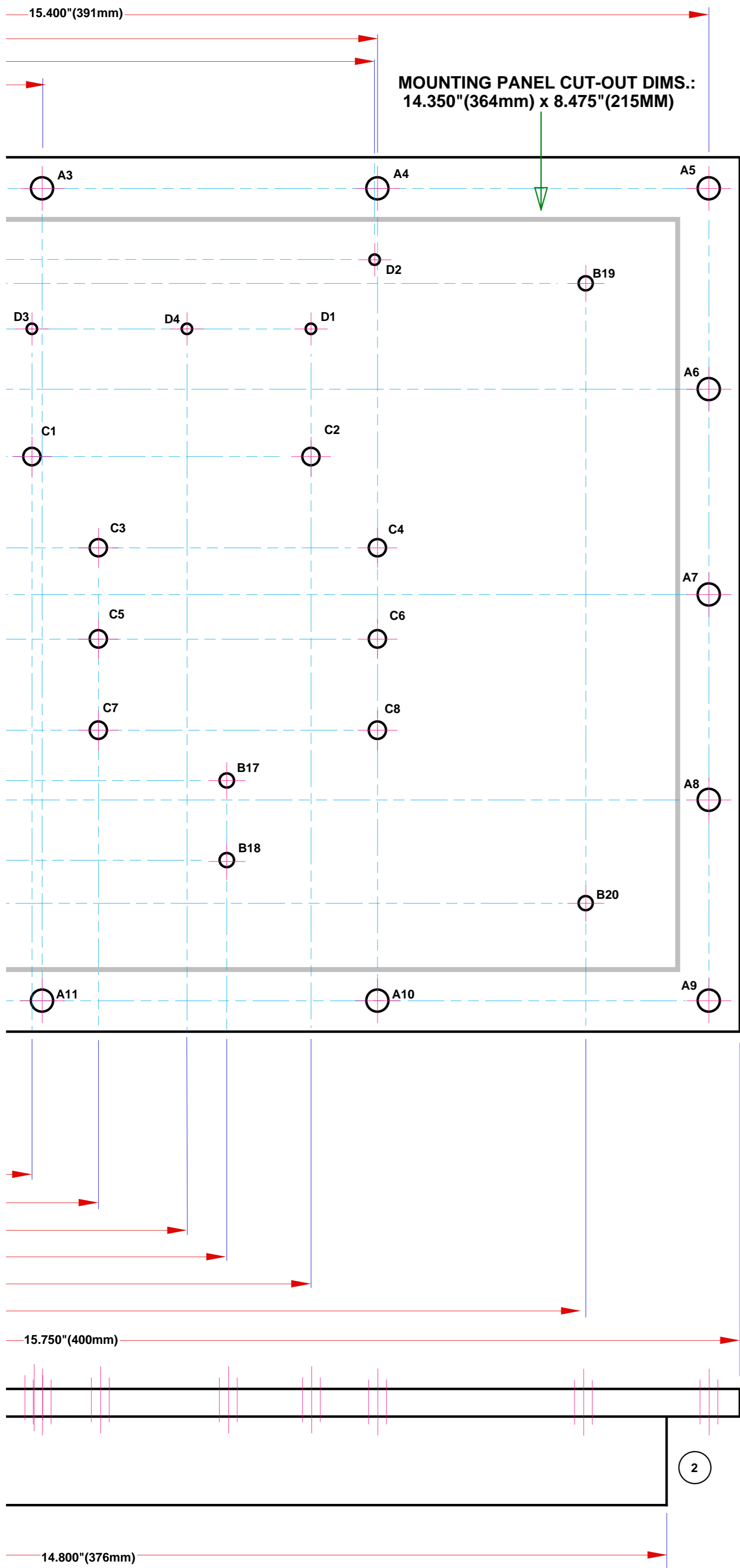
A1 thru A16 = 6.73mm (.265") dia.

B1 thru B20 = Tapped M4x.7

C1 thru C8 = Tapped M5x.8

D1 thru D4 = Tapped M3x.5

All Holes are 13mm (.5") deep



NOTES

- 1 Existing outside edge fin is removed to face plate from both sides of extrusion.
- 2 Fins are removed to face plate from both ends to .700\"/>

VERSION 12-23-98 - (JPM)
 1. Altered "Y" position on holes B2, B3, B14 & B15
 2. Added holes D1 and D2

MATERIAL: AAVID ALUMINUM EXTRUSION # 60520, OR EQUIVALENT
CHEM. COATING: ANODIZED, COLOR = BLACK, or CUSTOMER OPTION

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THIRD ANGLE PROJECTION 	APPROVALS		DATE	ENERPRO Heatsink Hole Layout re: Siemens PCA3DCE1008
	DRAWN	jpm	6-24-97	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS .XX± DECIMALS .XX± .XXX± .XXX± DO NOT SCALE DRAWING	REVISD	jpm	12-23-98	SIZE
	REVISD	jpm	4-30-99	C
MATERIAL ALUMINUM	REVISD	jpm	2-4-00	DWG. NO. M-1322
SCALE NONE				SHEET 1 of 1